

Work Order ID 65770

Tuesday, January 25, 2011 10:41:43 AM



Page 1

Item ID: D206-781-151KGY

Accept



Setup Start



Revision ID:

Stop



Item Name: Vertical Tunnel-Grey

Start Date: 1/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/7/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

PL

Date:

11-01-25

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D206-781-151KGY

CHG001

Suloslos

for CL 11-5-2

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

JB *11/05/04*

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Suloslos

(Signature)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D206-781-151KGY

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Start Date: 1/25/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 2/7/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 		0.00							
Packaging									
Packaging	Memo	0.00							
	Identify and pack for shipping as per PPP D206-781-151KGY								
	Location:								
	PPP rev								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC									
Quality Control	Memo	0.00							

11/5/55

11/5/61

11-05-9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

Tuesday, January 25, 2011 10:41:50 AM

Page 1

Work Order ID: 65770

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey



Start Date: 1/25/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS4632-130 insert		Purchased	No			110	Each	33.0000	8	8	✓		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST282				33					
					110452			33					
ALS4-632-80 Insert		Purchased	No			110	Each	202.0000	4	4	✓		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST282				202					
					112495			200					
					17841			2					
D3800-1-100 Hook and Loop Strip (1" Soft)		Manufactured	No			110	f	149.9874	1.33	1.33	✓		
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST084				89.649					
					64930			89.649					
				ST088				60.3384					
					52694			5.8304					
					55761			39.167					
					62911			15.341					

Hook and Loop Strip (1" Soft)

D3800-1-100-800

Cut (det. 80.00)

(per kit)

measured
80.00

JB

110452
JB 11/05/04

112495
68910 JB 11/05/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

Page 2

Tuesday, January 25, 2011 10:41:51 AM

Work Order ID: 65770

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 1/25/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

D3800-3-100

Manufactured No

110 f

221.4610 1.33

1.33 ✓



Hook and Loop-Strip (1" Hard)

D3800-3-100-800

cut 2 at 80.00" → measure
(per kit) Eulerley

Location

Loc Qty

Loc Code

ST084

99.14

64931

99.14

ST089

122.321

50912

3

52695

7.86

55762

35.29

60042

50.001

63009

26.17



68915 JB ✓

D3822-1KGY

Manufactured No

110 Each

1.0000

1

1 ✓



Vertical Tunnel, LH-Grey

Location

Loc Qty

Loc Code

ST158

1

53006

1

53006

1 ✓

D3822-2KGY

Manufactured No

110 Each

1.0000

1



Vertical Tunnel, RH-Grey

Location

Loc Qty

Loc Code

ST158

1

53005

1

53005

1 ✓

D3822-3KGY

Manufactured No

110 Each

0.0000

1



Vertical Tunnel, Aft Center-Grey

867026

JB 11/05/04

Tuesday, January 25, 2011 10:41:51 AM

Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Tuesday, January 25, 2011 10:41:51 AM

Page 3

Work Order ID: 65770

Parent Item: D206-781-151KGY

Parent Item Name: Vertical Tunnel-Grey

Start Date: 1/25/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

D3822-5KGY

Manufactured No

110 Each

3.0000

1

1



Vertical Tunnel, Top-Grey

Location

Loc Qty

Loc Code

ST158

3

51984

3

51984

D3822-7KGY

Manufactured No

110 Each

0.0000

1

1



Vertical Tunnel, Lower-Grey

B67027

NAS388-6-12P

Purchased No

110 Each

118.0000

14

14



Screw

Location

Loc Qty

Loc Code

ST278

118

111310

1

115815

37

116523

80

115815 x 10

116523 x 4

NAS388-6-8P

Purchased No

110 Each

117.0000

4

4



Screw

Location

Loc Qty

Loc Code

ST278

117

113470

17

116416

100

116416

Tuesday, January 25, 2011 10:41:51 AM

Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Picklist Print

Page 4

Tuesday, January 25, 2011 10:41:52 AM

Work Order ID: 65770



Parent Item: D206-781-151KGY



Parent Item Name: Vertical Tunnel-Grey

Start Date: 1/25/2011

Required Date: 2/7/2011

Start Qty: 1.00

Required Qty: 1.00

NAS391B6P

Purchased

No

110

Each

155.0000

18

18



Washer



CJB 11/05/04

Location

Loc Qty

Loc Code

ST278

155

112616

5

115589

50

116416

100

116416

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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5.2 D206-781-141/-143/-151/-161/-171/-173/-191/-193 KITS

Qty -141	Qty -143	Qty -151	Qty -161	Qty -171	Qty -173	Qty -191	Qty -193	Part Number	Description
X								D206-781-141	CREW CABIN OVERHEAD W/O ROTOR BRAKE KIT
	X							D206-781-143	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
		X						D206-781-151	VERTICAL TUNNEL KIT
			X					D206-781-161	REAR OVERHEAD KIT
				X				D206-781-171	HAT BIN KIT
					X			D206-781-173	HAT BIN KIT, LITTER KIT COMPATIBLE
						X		D206-781-191	CREW CABIN OVERHEAD W/ ROTOR BRAKE KIT
							X	D206-781-193	ROTOR BRAKE PANEL KIT
1								D3821-1	PANEL - W/O ROTOR BRAKE
	1							D3821-3	PANEL - W/ ROTOR BRAKE
4	4							NAS388-6-8P	SCREW
4	4							NAS391B6P	WASHER
		1						D3822-1	VERTICAL TUNNEL, LH
		1						D3822-2	VERTICAL TUNNEL, RH
		1						D3822-3	VERTICAL TUNNEL, AFT CENTER
		1						D3822-5	VERTICAL TUNNEL, TOP
		1						D3822-7	VERTICAL TUNNEL, LOWER
		2						D3800-1-100-800	LOOP STRIP
		2						D3800-3-100-800	HOOK STRIP
		4						NAS388-6-8P	SCREW
		14						NAS388-6-12P	SCREW
		18						NAS391B6P	WASHER
		4						ALS4-632-80	INSERT
		8						ALS4-632-130	INSERT
			1					D3823-1	REAR OVERHEAD, LH
			1					D3823-2	REAR OVERHEAD, RH
			1					D3823-3	REAR OVERHEAD, CENTER
			10					AN525-10R24	SCREW
			10					NAS43DD3-68	SPACER
				1				D3824-1	HAT BIN
					1			D3824-3	HAT BIN
				6	6			D3851-1	DOUBLER
				4	4			AN525-10R10	SCREW
						1		D4077-1	OVERHEAD PANEL, LH
						1		D4077-2	OVERHEAD PANEL, RH
							1	D4118-1	ROTOR BRAKE PANEL
						1		D4119-1	PANEL
						6		NAS388-6-8P	SCREW
							4	NAS388-6-12P	SCREW
						6	4	NAS391B6P	WASHER
							4	MS21059L06	NUTPLATE
							8	MS20426AD3-3	RIVET

